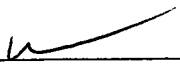








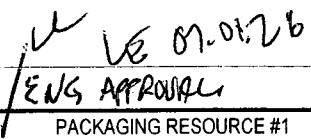


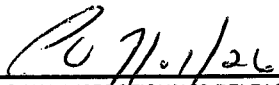


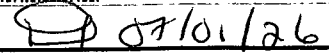

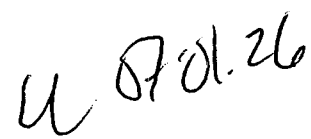


Date: Thursday, 25/01/2007 3:19:35 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D3580-1
Job Number	: 30471		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: D35801
This Issue	: 25/01/2007 S.O. No. : N/A	Drawing Number	: PROTOTYPE
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : R&D GENERAL	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: 	Due Date	: 01/02/2007 Qty: 20 Um: Each
Checked & Approved By	: _____		
Comment	: _____		

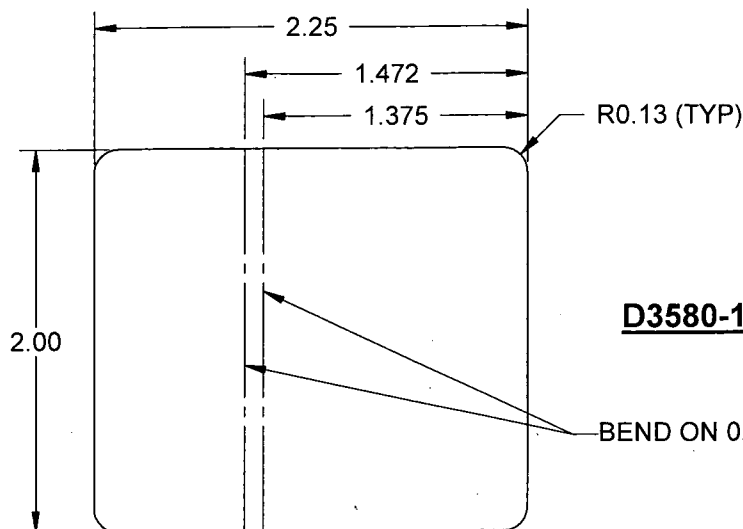
Seq. #:	Machine Or Operation:	Description :
1.0	M304S20GA	304/316 .040 Sheet
		
Comment: Qty.: 0.0330 sf(s)/Unit Total: 0.6600 sf(s) 304/316 .040 Sheet M101463  07-01-25 20		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
Comment: SMALL & MEDIUM FAB RESOURCE 1 MAKE PER DRW D3580 REV.A  07-01-25 20		
3.0	QC5	INSPECT WORK TO CURRENT STEP
		
Comment: INSPECT WORK TO CURRENT STEP / ENG APPROVAL  07-01-26 20		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1 ID & STK  07-01-26 (20)		
5.0	QC21	FINAL INSPECTION/W/O RELEASE
		
Comment: FINAL INSPECTION/W/O RELEASE  07/01/26 (20)		
Job Completion		 07-01-26

PRELIMINARY ISSUE

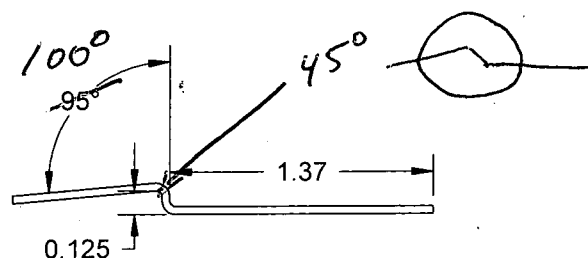
UNDER REVIEW

07-01-23 LE

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3580	REV. A SHEET 1 OF 1
DATE 07.01.16	TITLE JOGGLE BRACKET		SCALE 1:1
REV A	DATE 07.01.16	DESCRIPTION NEW ISSUE *	

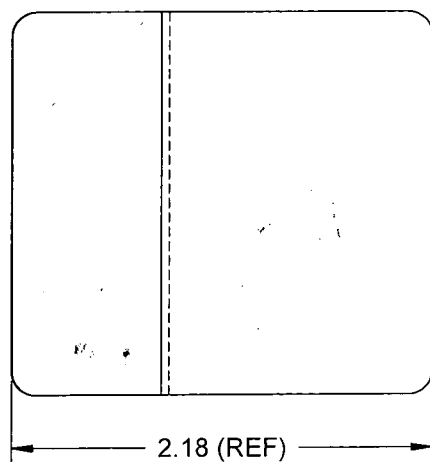


D3580-1F FLAT PATTERN

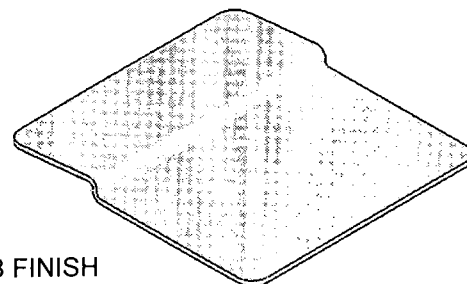


M304S20GA
M101463

- COSS #000667
- MAKE 20
- NEED W/O, MTL
CMT.



D3580-1 JOGGLE BRACKET



NOTES:

- 1) MATERIAL: 304/316 SS SHEET 0.040 THICK PER MIL-S-5019 (ANNEALED) 2B FINISH (REF DART SPEC M304S20GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3580-1" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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